

Lot or Batch Size	Special Inspection Levels				General Inspection Levels		
	S-1	S-2	S-3	S-4	I	II	III
2 to 8	A	A	A	A	A	A	B
9 to 15	A	A	A	A	A	B	C
16 to 25	A	A	B	B	B	C	D
26 to 50	A	B	B	C	C	D	E
51 to 90	B	B	C	C	C	E	F
91 to 150	B	B	C	D	D	F	G
151 to 280	B	C	D	E	E	G	H
281 to 500	B	C	D	E	F	H	J
501 to 1200	C	C	E	F	G	J	K
1201 to 3200	C	D	E	G	H	K	L
3201 to 10000	C	D	F	G	J	L	M
10001 to 35000	C	D	F	H	K	M	N
35001 to 150000	D	E	G	J	L	N	P
150001 to 500000	D	E	G	J	M	P	Q
> 500001	D	E	H	K	N	Q	R

Code Letter	Sample	Sample Size	Total Sample	AQL (Acceptance Quality Limit) - Double Sampling Plans for Normal Inspection																											
				0.25		0.40		0.65		1.0		1.5		2.5		4		6.5		10		15		25		40		65		100	
				Ac	Re	Ac	Re	Ac	Re	Ac	Re	Ac	Re	Ac	Re	Ac	Re	Ac	Re	Ac	Re	Ac	Re	Ac	Re	Ac	Re	Ac	Re	Ac	Re
A				↓		↓		↓		↓		↓		↓		■		↕		↓		•		•		•		•			
B	First	2	2	↓		↓		↓		↓		↓		↓		■		↕		↕		0 2		0 3		1 4		2 5		3 7	
	Second	2	4	↓		↓		↓		↓		↓		↓		■		↕		↕		1 2		3 4		4 5		6 7		8 9	
C	First	3	3	↓		↓		↓		↓		↓		↓		■		↕		↕		0 2		0 3		1 4		2 5		3 7	
	Second	3	6	↓		↓		↓		↓		↓		↓		■		↕		↕		1 2		3 4		4 5		6 7		8 9	
D	First	5	5	↓		↓		↓		↓		↓		↓		■		↕		↕		0 2		0 3		1 4		2 5		3 7	
	Second	5	10	↓		↓		↓		↓		↓		↓		■		↕		↕		1 2		3 4		4 5		6 7		8 9	
E	First	8	8	↓		↓		↓		↓		↓		↓		■		↕		↕		0 2		0 3		1 4		2 5		3 7	
	Second	8	16	↓		↓		↓		↓		↓		↓		■		↕		↕		1 2		3 4		4 5		6 7		8 9	
F	First	13	13	↓		↓		↓		↓		↓		↓		■		↕		↕		0 2		0 3		1 4		2 5		3 7	
	Second	13	26	↓		↓		↓		↓		↓		↓		■		↕		↕		1 2		3 4		4 5		6 7		8 9	
G	First	20	20	↓		↓		↓		↓		↓		↓		■		↕		↕		0 2		0 3		1 4		2 5		3 7	
	Second	20	40	↓		↓		↓		↓		↓		↓		■		↕		↕		1 2		3 4		4 5		6 7		8 9	
H	First	32	32	↓		↓		↓		↓		↓		↓		■		↕		↕		0 2		0 3		1 4		2 5		3 7	
	Second	32	64	↓		↓		↓		↓		↓		↓		■		↕		↕		1 2		3 4		4 5		6 7		8 9	
J	First	50	50	↕		↕		↕		↕		↕		↕		■		↕		↕		0 2		0 3		1 4		2 5		3 7	
	Second	50	100	↕		↕		↕		↕		↕		↕		■		↕		↕		1 2		3 4		4 5		6 7		8 9	
K	First	80	80	↕		↕		↕		↕		↕		↕		■		↕		↕		0 2		0 3		1 4		2 5		3 7	
	Second	80	160	↕		↕		↕		↕		↕		↕		■		↕		↕		1 2		3 4		4 5		6 7		8 9	
L	First	125	125	↕		↕		↕		↕		↕		↕		■		↕		↕		0 2		0 3		1 4		2 5		3 7	
	Second	125	250	↕		↕		↕		↕		↕		↕		■		↕		↕		1 2		3 4		4 5		6 7		8 9	
M	First	200	200	↕		↕		↕		↕		↕		↕		■		↕		↕		0 2		0 3		1 4		2 5		3 7	
	Second	200	400	↕		↕		↕		↕		↕		↕		■		↕		↕		1 2		3 4		4 5		6 7		8 9	
N	First	315	315	↕		↕		↕		↕		↕		↕		■		↕		↕		0 2		0 3		1 4		2 5		3 7	
	Second	315	630	↕		↕		↕		↕		↕		↕		■		↕		↕		1 2		3 4		4 5		6 7		8 9	
P	First	500	500	↕		↕		↕		↕		↕		↕		■		↕		↕		0 2		0 3		1 4		2 5		3 7	
	Second	500	1000	↕		↕		↕		↕		↕		↕		■		↕		↕		1 2		3 4		4 5		6 7		8 9	
Q	First	800	800	↕		↕		↕		↕		↕		↕		■		↕		↕		0 2		0 3		1 4		2 5		3 7	
	Second	800	1600	↕		↕		↕		↕		↕		↕		■		↕		↕		1 2		3 4		4 5		6 7		8 9	
R	First	1250	1250	↕		↕		↕		↕		↕		↕		■		↕		↕		0 2		0 3		1 4		2 5		3 7	
	Second	1250	2500	↕		↕		↕		↕		↕		↕		■		↕		↕		1 2		3 4		4 5		6 7		8 9	