

numerical listing by column																	
Column	Color	Column	Color	Column	Color	Column	Color	Column	Color	Column	Color	Column	Color	Column	Color	Column	Color
0003	1	0670	1	1161	17	1912	4	2830	7	3650	10	4531	12	6010	22		
0010	1	0672	20	1172	17	1913	4	2832	7	3652	10	4610	12	6011	14		
0015	1	0674	18	1200	2	1921	4	2864	7	3654	10	4620	12	6031	14		
0017	1	0700	1	1220	2	1940	23	2900	8	3666	22	4625	13	6043	16		
0020	22	0702	2	1233	22	1950	23	2905	8	3710	10	4643	13	6051	15		
0101	1	0703	2	1252	17	1972	21	2910	9	3711	10	4644	13	6071	16		
0105	22	0704	2	1300	2	2011	4	2912	8	3713	9	4740	13	6133	16		
0108	21	0713	1	1301	2	2022	4	2920	8	3722	10	4752	12	6141	14		
0111	22	0721	22	1304	2	2051	5	2944	8	3730	10	4952	12	6151	14		
0112	21	0722	18	1305	2	2101	4	2953	7	3732	10	5005	13	6156	16		
0124	20	0731	22	1306	23	2113	4	2954	7	3743	10	5010	13	9005	23		
0128	18	0741	18	1312	2	2115	4	3030	8	3750	9	5050	13	9302	23		
0131	21	0747	17	1311	3	2123	4	3040	7	3761	10	5100	13	9405	23		
0132	22	0761	17	1312	3	2152	5	3045	6	3762	21	5101	13	9506	23		
0134	19	0763	18	1321	3	2153	6	3102	8	3770	21	5115	13	9603	23		
0138	22	0771	17	1322	22	2155	5	3110	8	3810	10	5210	13	9605	23		
0142	22	0776	20	1332	3	2160	5	3114	7	3815	11	5220	13	9805	23		
0145	21	0781	18	1334	20	2170	5	3130	8	3820	11	5230	13	9864	24		
0150	21	0800	2	1335	3	2171	4	3150	8	3830	11	5233	15	9868	24		
0151	22	0811	19	1342	19	2211	6	3151	8	3840	11	5324	16	9871	24		
0152	20	0821	19	1344	20	2220	6	3210	8	3842	9	5326	15	9909	23		
0170	17	0822	18	1346	19	2222	6	3211	8	3852	21	5335	15	9912	23		
0176	20	0824	2	1351	3	2224	6	3241	7	3853	22	5374	15	9914	23		
0182	21	0832	17	1352	3	2241	6	3251	7	3900	11	5400	13	9916	23		
0184	21	0842	18	1355	19	2250	5	3265	21	3901	11	5411	14	9918	23		
0220	14	0851	17	1362	2	2300	6	3274	21	3902	11	5415	15	9921	24		
0221	16	0853	17	1366	19	2320	6	3323	11	3906	9	5422	15	9923	24		
0230	1	0861	20	1375	20	2333	6	3331	8	3910	11	5440	14	9924	23		
0232	16	0862	20	1430	3	2336	20	3332	8	3920	10	5450	13	9925	23		
0250	14	0870	18	1514	20	2363	5	3333	9	3951	9	5500	22	9927	24		
0270	1	0873	20	1521	3	2500	6	3335	9	3953	10	5510	14	9937	24		
0310	1	0874	18	1526	20	2504	7	3344	11	3962	11	5513	14	9970	24		
0311	1	0904	2	1532	3	2506	6	3350	8	3963	9	5515	14	9971	24		
0345	17	0922	19	1543	20	2508	5	3353	10	3971	21	5531	14	9973	24		
0352	16	0931	19	1565	20	2510	6	3355	11	4010	12	5542	15	9975	24		
0442	16	0932	19	1600	3	2520	5	3363	11	4032	11	5552	15	9978	24		
0453	16	0933	18	1701	3	2521	6	3410	10	4071	21	5555	16	9982	24		
0454	16	0934	17	1703	3	2530	5	3444	9	4073	21	5565	15				
0463	16	0940	19	1704	3	2532	5	3450	8	4074	20	5610	14				
0465	16	0941	19	1720	3	2550	5	3510	9	4101	12	5613	14				
0501	22	0945	18	1725	3	2560	5	3522	9	4103	12	5633	16				
0504	1	0970	17	1730	3	2564	21	3536	7	4111	12	5643	16				
0506	1	1010	19	1753	4	2600	7	3541	8	4113	12	5650	14				
0520	1	1030	2	1755	5	2640	7	3543	9	4114	12	5664	15				
0532	17	1032	19	1760	5	2650	6	3544	9	4116	12	5722	15				
0542	17	1055	18	1761	5	2655	6	3554	11	4122	11	5730	15				
0546	17	1060	2	1776	20	2674	21	3572	21	4133	11	5740	14				
0552	17	1061	18	1800	3	2702	7	3574	11	4152	13	5743	15				
0555	18	1102	2	1805	4	2704	7	3600	9	4174	22	5770	14				
0576	19	1106	23	1840	4	2711	7	3611	9	4220	12	5822	15				
0600	1	1114	3	1860	5	2715	7	3612	9	4230	12	5830	14				
0605	1	1115	19	1874	20	2721	6	3620	10	4240	12	5832	15				
0608	1	1120	23	1876	19	2723	6	3622	9	4250	12	5833	15				
0622	16	1123	17	1900	4	2732	7	3630	10	4332	12	5866	16				
0630	1	1133	19	1902	4	2761	5	3631	9	4410	13	5912	14				
0640	2	1134	18	1903	4	2762	5	3640	9	4421	12	5933	15				
0643	22	1140	18	1904	4	2764	6	3641	10	4423	13	5934	16				
0651	17	1141	18	1906	4	2776	19	3644	10	4430	12	5940	22				
0660	2	1154	18	1911	4	2810	7	3645	11	4515	13	5944	15				



ISACORD is the universal machine embroidery thread for a wide range of applications. Produced from high-sheen, top quality trilobal polyester, this thread combines sheen and softness with high tensile strength and excellent colour fastness.

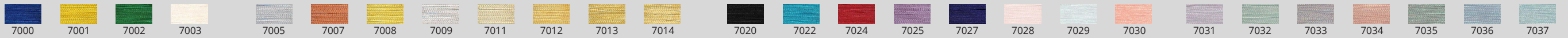
ISACORD works especially well for heavy-duty textiles, such as work clothing, uniforms, sportswear, jeans, gastronomy wear and leather.

- The intensive washing processes associated with these textiles, such as chlorine bleaching according to ISO 105N01, can be undergone without difficulty by embroidered work using ISACORD.
- The excellent high abrasion resistance of ISACORD gives your embroidery an extremely long life.
- High tensile strength, properly matched to the optimum elongation of ISACORD, guarantees excellent efficiency for today's high speed machines.
- A unique 'Snap Down' base and kingspool design prevents thread loss and provides for easy storage.



	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24	
0017		0702	1351	1903	2160	2153	2640	2944	3640	3953	3323	4230	4152	5440	5415	5555	0542	0842	0941	1776	2564	3853	*1120	neon	9937
0015		0660	1352	1904	2761	2241	2504	3350	3631	3620	3355	4111	4423	0220	5422	5324	0546	1140	0821	2336	0150	0111	*1106	neon	9971
0010		0640	1321	1902	2762	2211	2704	3030	3622	3743	3554	4113	4410	0250	5233	5643	0345	1141	1010	1565	0184	0138	*1306	neon	9973
0003		0703	1335	1805	2155	2222	2711	3130	3600	3644	3645	4101	4643	6151	5335	5633	0970	1134	0811	1543	0182	0132	*1940	neon	9975
0101		0704	1114	1900	2530	2333	2832	3150	3510	3732	3344	4010	4644	6011	5326	6071	0761	0933	0940	1526	3274	3666	*1950	neon	9978
0670		0824	1332	1906	2520	2224	2600	2920	3906	3722	3363	4114	4515	6031	5565	0352	0532	1154	1133	1514	1972	4174	9909	9982	
0270		0800	1312	2101	2532	2220	3040	2910	3713	3761	3574	4116	5005	5830	5743	0232	0552	1055	0922	1334	0112	0020	9506	9868	
0520		1030	1311	1911	2508	2320	2830	2912	3522	3730	3840	4103	5100	5912	5374	0442	0747	0945	0931	1344	3265	0151	9603	9871	
0230		0904	1532	1913	2550	2300	2732	2905	3612	3641	3830	4240	5400	5770	5542	6133	0853	0555	0932	0861	0145	0105	9605	9921	
0310		1102	1430	2011	2560	2521	2810	2900	3544	3920	4032	4430	4625	5650	5664	6043	1123	0674	1032	0176	4071	0142	9912	9970	
0600		1300	1521	2022	2363	2655	2715	3211	3611	3810	4133	4220	5101	5740	5552	5934	0771	0722	1115	0672	3770	0643	9405	9864	
0311		1310	1600	1912	2250	2650	3251	3332	3543	3654	3962	4421	5010	5610	6051	0454	0934	0763	1342	0873	3971	0731	9918	9923	
0608		1304	1725	1840	1860	2764	2864	3210	3335	3710	4122	4531	5115	6141	5730	0465	0170	1061	1355	0862	3762	0721	9916	9927	
0605		1305	1730	1753	1755	2510	3241	3541	3333	3711	3910	4250	4740	5531	5832	0453	1172	0874	1346	0776	3852	1233	9805		
0630		1301	1701	1921	2170	2723	3114	3110	3963	3410	3901	4332	5050	5513	5822	0463	0651	0128	0576	1874	0131	1322	9302		
0713		1200	1703	2113	1760	2500	2702	3102	3750	3650	3902	4952	5220	5510	5833	6156	1161	0870	1366	1375	4073	*5500	neon	9005	
0504		1220	1720	2123	1761	2721	2953	3450	3842	3652	3900	4620	5230	5613	5722	5866	0851	0781	1876	0124	0108	*5940	neon	9914	
0506		1362	1704	2115	2051	2506	3536	3331	3444	3630	3815	4610	5210	5411	5933	0221	1252	0741	2776	4074	3572	*6010	neon	9924	
0700		1060	1800	2171	2152	3045	2954	3151	3951	3353	3820	4752	5450	5515	5944	0622	0832	0822	0134	0152	2674	*0501	neon	9925	

**YENMET THREADS**



These samples are printed representations of Isacord thread colors. Actual thread colors will vary slightly from printed form. Always sew a test piece first to ensure color accuracy. OESD cannot be held responsible for any misuse, returned products or ruined garments due to color mismatching.

Isacord (40-weight) Polyester Thread is an ideal thread for almost any embroidery application. Its superior tensile strength, nearly 11/2 times the strength of rayon threads, makes it durable and smooth running. Isacord has an elasticity of 22%, giving you enough stretch to cushion high speed running, and enough firmness to avoid puckering and looping. Available in over 300 colors, including neons, on 1000-meter (1,093-yd) mini-kingspools.

\*Neon Colors do not accurately reproduce via standard printing process. Colors shown are general approximations only.