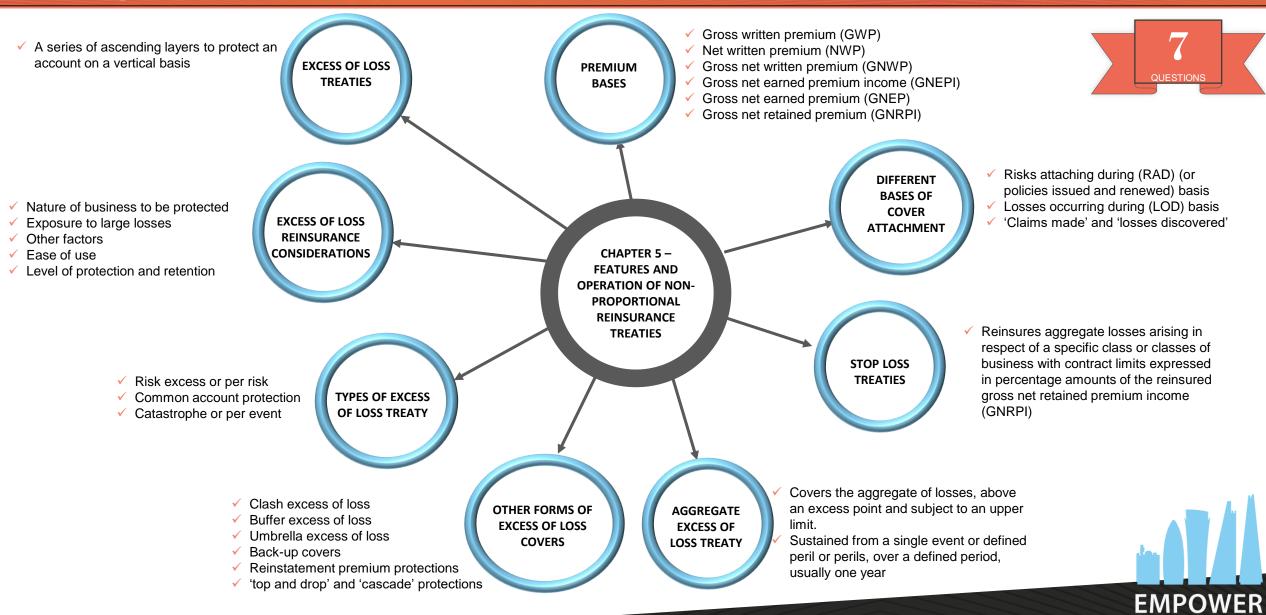
EMPOWERDEVELOPMENT

M97 LEARNING OUTCOME 5



DEVELOPMENT