

QUESTIONS:

1. **Fill in the blank: The _____ value of the normal distribution is a measure of the central tendency & often exists at the peak & centerline of the distribution.**
 - Mean
 - Range
 - Cumulative Probability
 - Probability Density

2. **You manufacture a component whose critical feature follows the normal distribution with a mean value of 5.0, and a standard deviation of 0.25. What is the Z-score associated with the outcome of 4.75?**
 - 1.0
 - 0.33
 - -1.0
 - -0.5

3. **Fill in the blank: _____ is a measure of the location of the mode in relationship to the mean when data is normally distributed.**
 - Kurtosis
 - The Mean Value
 - The Median Value
 - Skewness

4. **You manufacture a component whose critical feature follows the normal distribution with a mean value of 20, and a standard deviation of 2. What is the Z-score associated with the outcome of 23?**
 - 0.5
 - 1.0
 - 1.5
 - 2.0

5. **Fill in the blank: _____ provides a measure of the peakness or flatness of the normal distribution.**
 - Kurtosis
 - The Mean Value
 - The Median Value
 - Skewness

6. You manufacture a component whose critical feature follows the normal distribution with a mean value of 10, and a variance of 4. What is the Z-score associated with the outcome of 12?
- 0.5
 - 1.0
 - 1.5
 - 2.0
7. Fill in the blank: _____ is the concept that, between trials in an experiment, the results of the 1st experiment do not affect the results of the 2nd experiment.
- Constant probability of occurrence
 - Independence
 - Fixed Trials
 - Identical Trials
8. You manufacture a component whose width feature follows the normal distribution with a mean value of 100, and a variance of 9. What is the Z-score associated with the outcome of 91?
- -1.0
 - -2.0
 - -3.0
 - -4.0
9. Fill in the Blank: The _____ is a statistic that represents in some way, the central value of a data set.
- Standard Deviation
 - Variation
 - Central Tendency
 - 95% Confidence Interval
10. You're preparing for an upcoming production run where the likelihood (probability) of defect A is known to be 7%, and the likelihood of defect B is 4%; and an overlapping 2% had both defect A & defect B. Both of these defects can be reworked. What is the total percentage of product that should be planned to be reworked?
- 7%
 - 9%
 - 11%
 - 13%

11. Fill in the blank: _____ is defined as the likelihood (or chance) that an event will occur.

- Quantitative Analysis
- Probability
- Qualitative Analysis
- Conditional Probability

12. What is the probability of having a z-score greater than zero?

- 0%
- 25%
- 50%
- 75%

13. Fill in the blank: A(n) _____ is defined as a single outcome or collection of outcomes that might occur during an experiment.

- Outcome
- Sample Space
- Event
- Union

14. If you simultaneously flipped a coin and rolled a single six-sided die, what is the probability that the coin lands on heads and the die lands on a 4?

- 4%
- 8%
- 16%
- 32%

15. If the probability of event A is $P(A) = 70\%$ and the probability of event B is $P(B) = 40\%$ and the intersection of A & B is $P(A \cap B) = 30\%$. If I told you that Event B had occurred, what is the probability that Event A has also occurred?

- 30%
- 45%
- 50%
- 75%

SOLUTIONS:

1. Fill in the blank: The _____ value of the normal distribution is a measure of the central tendency & often exists at the peak & centerline of the distribution.

- Mean
- Range
- Cumulative Probability
- Probability Density

2. You manufacture a component whose critical feature follows the normal distribution with a mean value of 5.0, and a standard deviation of 0.25. What is the Z-score associated with the outcome of 4.75?

- 1.0
- 0.33
- -1.0
- -0.5

$$Z = \frac{X - \mu}{\sigma} = \frac{4.75 - 5}{0.25} = -1.0$$

3. Fill in the blank: _____ is a measure of the location of the mode in relationship to the mean when data is normally distributed.

- Kurtosis
- The Mean Value
- The Median Value
- Skewness

4. You manufacture a component whose critical feature follows the normal distribution with a mean value of 20, and a standard deviation of 2. What is the Z-score associated with the outcome of 23?

- 0.5
- 1.0
- 1.5
- 2.0

$$Z = \frac{X - \mu}{\sigma} = \frac{23 - 20}{2} = 1.5$$

5. Fill in the blank: _____ provides a measure of the peakness or flatness of the normal distribution.

- Kurtosis
- The Mean Value
- The Median Value
- Skewness

6. You manufacture a component whose critical feature follows the normal distribution with a mean value of 10, and a variance of 4. What is the Z-score associated with the outcome of 12?

- 0.5
- **1.0**
- 1.5
- 2.0

$$Z = \frac{X - \mu}{\sigma} = \frac{12 - 10}{2} = 1.0$$

We're given the variance ($\sigma^2 = 4$). To find the standard deviation (σ) we simply take the square root ($\sigma = 2$).

7. Fill in the blank: _____ is the concept that, between trials in an experiment, the results of the 1st experiment do not affect the results of the 2nd experiment.

- Constant probability of occurrence
- **Independence**
- Fixed Trials
- Identical Trials

8. You manufacture a component whose width feature follows the normal distribution with a mean value of 100, and a variance of 9. What is the Z-score associated with the outcome of 91?

- -1.0
- -2.0
- **-3.0**
- -4.0

$$Z = \frac{X - \mu}{\sigma} = \frac{91 - 100}{3} = -3.0$$

We're given the variance ($\sigma^2 = 9$). To find the standard deviation (σ) we simply take the square root ($\sigma = 3$).

9. Fill in the Blank: The _____ is a statistic that represents in some way, the central value of a data set.

- Standard Deviation
- Variation
- **Central Tendency**
- 95% Confidence Interval

10. You're preparing for an upcoming production run where the likelihood (probability) of defect A is known to be 7%, and the likelihood of defect B is 4%; and an overlapping 2% had both defect A & defect B. Both of these defects can be reworked. What is the total percentage of product that should be planned to be reworked?

- 7%
- 9%
- 11%
- 13%

In this situation the following information is true:

$$P(A) = 7\%$$

$$P(B) = 4\%$$

$$P(A \cap B) = P(A \& B) = 2\%$$

Therefore, the probability of either event occurring, thus requiring rework follows the Addition Rule:

$$P(A \cup B) = P(A) + P(B) - P(A \cap B) = 7\% + 4\% - 2\% = 9\%.$$

11. Fill in the blank: _____ is defined as the likelihood (or chance) that an event will occur.

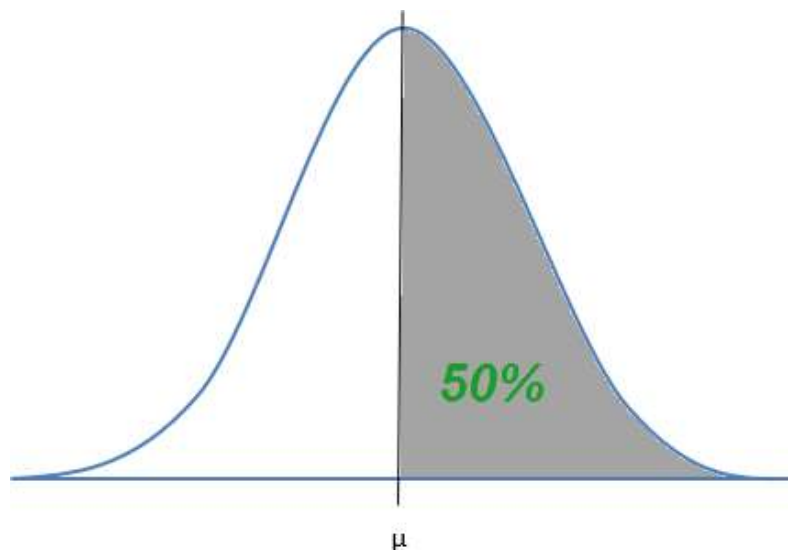
- Quantitative Analysis
- **Probability**
- Qualitative Analysis
- Conditional Probability

12. What is the probability of having a z-score greater than zero?

- 0%
- 25%
- **50%**
- 75%

The normal distribution is symmetric around the mean.

This means that 50% of the distribution is greater than the mean, and 50% is less than the mean.



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- Sample Space
- **Event**
- Union

14. If you simultaneously flipped a coin and rolled a single six-sided die, what is the probability that the coin lands on heads and the die lands on a 4?

- 4%
- **8%**
- 16%
- 32%

Because these two events are independent, and we're looking for the probability of occurrence of both events, we can use the Multiplication Rule for Independent Events:

The Multiplication Rule for Independent Events: $P(A \cap B) = P(A) * P(B)$

We can also define our Events as:

Event A: Coin lands on Heads, $P(A) = 50\%$

Event B: Die lands on a 4, $P(B) = 1/6 = 16\%$

$$P(A \cap B) = 50\% * 16\% = 8\%$$

15. If the probability of event A is $P(A) = 70\%$ and the probability of event B is $P(B) = 40\%$ and the intersection of A & B is $P(A \cap B) = 30\%$. If I told you that Event B had occurred, what is the probability that Event A has also occurred?

- 30%
- 45%
- 50%
- **75%**

This is a conditional probability problem that can be read as the Probability of A given that B has occurred. We can solve this problem using the equation below:

$$P(A|B) = \frac{P(A \text{ and } B)}{P(B)} = \frac{30\%}{40\%} = \frac{3}{4} = 75\%$$