

Key Acronyms



BUSINESS
IMPROVEMENT
GROUP

Basics

- **B** _____
- **A** _____
- **S** _____
- **I** _____
- **C** _____
- **S** _____

Follow the Operator

- **W** _____
- **F** _____
- **A** _____

8 Wastes

- **D** _____
- **O** _____
- **W** _____
- **N** _____
- **T** _____
- **I** _____
- **M** _____
- **E** _____

Changeover Goal

- **S** _____
- **M** _____
- **E** _____
- **D** _____

Follow the Product

- **P** _____
- **F** _____
- **A** _____

4 Parts of a Setup

- **P** _____
- **M** _____
- **C** _____
- **T** _____

8 Things Forcing You to Batch

- **M** _____
- **I** _____
- **S** _____
- **S** _____
- **T** _____
- **E** _____
- **P** _____
- **V** _____

4 Things a Product Can Do

- **T** _____
- **I** _____
- **P** _____
- **S** _____

Setup Reduction

- **I** _____
- **C** _____
- **E** _____