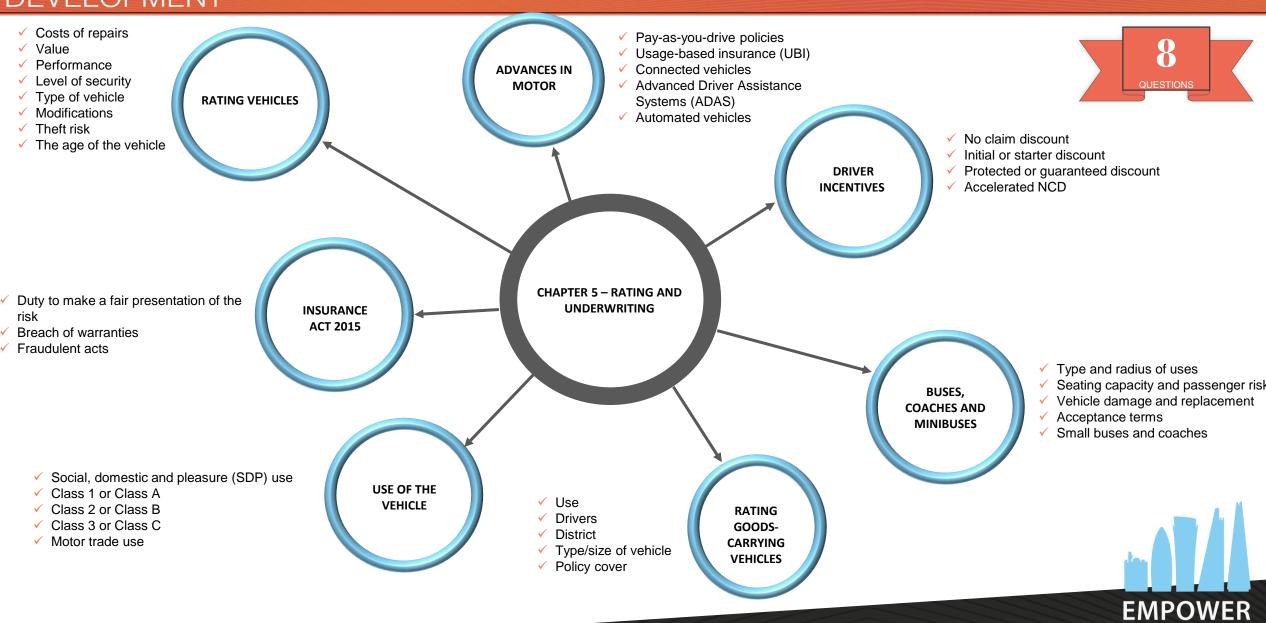
EMPOWER DEVELOPMENT

IF5 CHAPTER 5



DEVELOPMENT