Qu	Marking Guidance	Additional Comments	Mark
3.1	M1 : Mass $Na_2CO_3 = 0.57g$ AND Mass $H_2O = 0.55g$	If incorrect masses other than AE, lose M1 & M3	1
	M2: Mol Na ₂ CO ₃ = $\frac{0.57}{106}$ AND Mol H ₂ O = $\frac{0.55}{18}$	M2 = process	1
	M3: = 0.0054 : 0.0306	M3 = these values only (at least 2sf)	1
	M4: ÷by smallest = 1 : 5.682	M4 = process mark	1
	M5 : Value of x = 5.68 (2dp)	Allow 5.67 – 5.74	1
	OR		OR
	M1: Mass Na ₂ CO ₃ = 0.57g AND Mass Na ₂ CO ₃ .xH ₂ O = 1.12g		1
	M2: Moles anhydrous Na ₂ CO ₃ = $\frac{0.57}{106}$ = 5.377 x 10 ⁻³		1
	M3: M_r of hydrated $Na_2CO_3 = 1.12/5.377 \times 10^{-3}$ = 208.3		1
	M4 : M_r of x $H_2O = 102.3$		1
	M5: Value of $x = 5.68$ (2dp)	Allow 5.67 – 5.74	1
	Failure to drive off all the water OR	Allow evaporate instead of drive off	
3.2	Failure to heat for long enough OR	Ignore incomplete reaction	1
	Not heated to constant mass		
3.3	Heat to constant mass / heat for longer / use a smaller mass		1
	You can be sure all / more of the water has been driven off	Ignore incomplete reaction M2 dependent on M1	1