Question	Answer	Marks	AO element	Guidance
25 (a)	EQUILIBRIUM CONDITIONS  4 marking points → 3 max ✓✓✓  Mark first three CORRECT responses seen	5		FULL ANNOTATIONS MUST BE USED
				ALLOW suitable alternatives for 'towards right', e.g.: towards SO <sub>3</sub> /products OR in forward direction OR 'favours the right'
	Temperature:			
	(Forward) reaction is exothermic/ $\Delta H$ is negative <b>OR</b> (Forward) reaction gives out heat $\checkmark$		AO3.1 ×2	ALLOW reverse reaction is endothermic /ΔH is positive/takes in heat
	Pressure: Right-hand side has fewer (gaseous) moles			For moles, <b>ALLOW</b> molecules/particles
	OR 3 (gaseous) moles form 2 (gaseous) moles ✓			ORA for reverse reaction
	Equilibrium shift			
	Correct equilibrium shift in terms of <b>temperature</b> ✓		AO3.2 ×1	
	Correct equilibrium shift in terms of <b>pressure</b>			
	INDUSTRIAL CONDITIONS			
	Low temperature gives a slow rate/slower reaction <b>OR</b> high temperatures needed to increase rate ✓ □		AO1.2 ×2	IGNORE responses in terms of activation energy
	(High) pressure provides a safety risk  OR			ALLOW high pressure is dangerous/explosive
	(High) pressure is expensive (to generate) /uses a lot of energy ✓ □			ALLOW 'These conditions are expensive' Statement subsumes pressure as 'these' will apply to pressure (required for this mark) and temperature
				ALLOW ORA
				e.g. Lower pressure → less danger/uses less energy
				IGNORE 'It's expensive
				Link with pressure required

Question	Answer	Marks	AO element	Guidance
(b)	Value of $K_c$ 1 mark $K_c$ is small OR $K_c < 1$ AND equilibrium (position) is towards left ✓  Calculation: FIRST CHECK ANSWER  IF [SO <sub>3</sub> ] = 0.876 OR 0.88 (mol dm <sup>-3</sup> )  award all 3 marks available for calculation $K_c$ expression 1 mark $\frac{[SO_3]^2}{[SO_2]^2[O_2]} \text{ OR } \frac{[SO_3]^2}{2.00^2 \times 1.20} \checkmark$ Evaluation of $K_c$ [SO <sub>2</sub> ] <sup>2</sup> [O <sub>2</sub> ] 1 mark $K_c$ [SO <sub>2</sub> ] <sup>2</sup> [O <sub>2</sub> ] = 0.160 × 2.00 <sup>2</sup> × 1.20  = 0.768 ✓  Calculation of [SO <sub>3</sub> ]  ONLY available from correct evaluation for 2nd mark $[SO_3] = \sqrt{(0.160 \times 2.00^2 \times 1.20)}$ = 0.876 (mol dm <sup>-3</sup> ) ✓	Marks 4	_	FULL ANNOTATIONS MUST BE USED  ALLOW suitable alternatives for 'towards left, e.g.: towards SO <sub>2</sub> /O <sub>2</sub> OR towards reactants OR in reverse direction OR 'favours the left  Square brackets required in K <sub>c</sub> expression  ALLOW ECF from [SO <sub>3</sub> ] / [SO <sub>2</sub> ] <sup>2</sup> [O <sub>2</sub> ] , i.e. no [SO <sub>3</sub> ] <sup>2</sup> ALLOW 0.77 (2 SF)  ALLOW 0.88 (2 SF) up to calculator value of 0.876356092 correctly rounded  IF K <sub>c</sub> expression is inverted 2nd and 3rd marks are available by ECF:
				$[SO_3]^2 = \frac{2.00^2 \times 1.20}{0.160} \text{ OR } 30 \checkmark$ $[SO_3] = \sqrt{30} = 5.48 \text{ OR } 5.5 \checkmark$ Any other $K_c$ expression $\rightarrow$ NO MARKS, e.g. $\frac{[SO_3]^2}{[SO_2]^2 + [O_2]} \rightarrow \sqrt{0.832} \rightarrow 0.912$ NO marks
	Total	9		