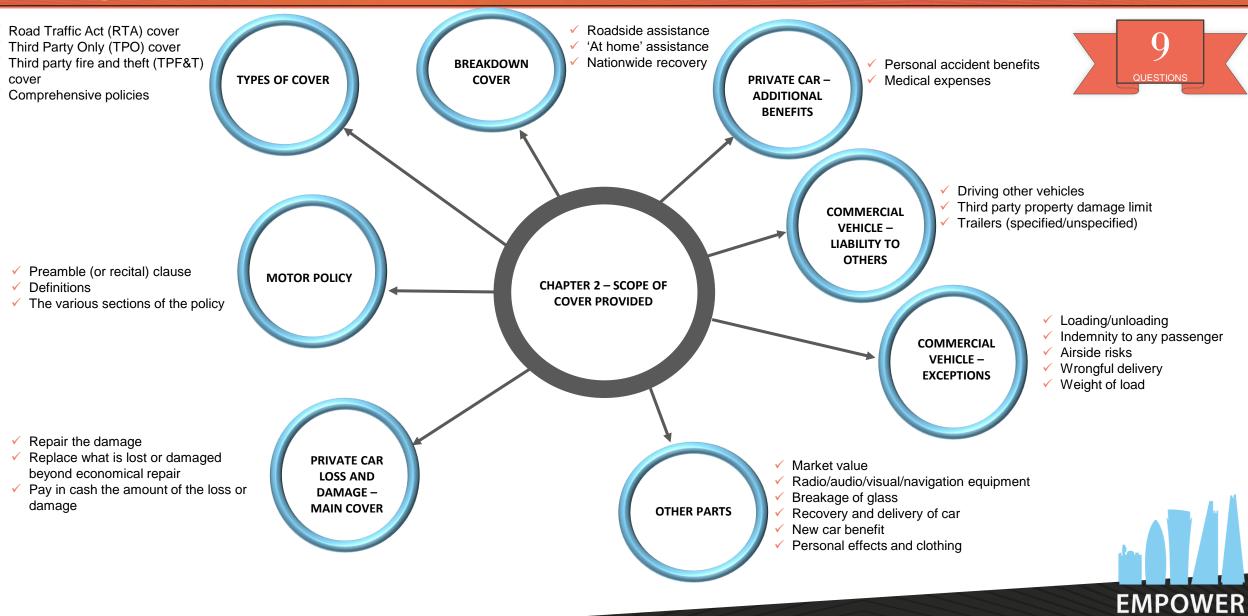
EMPOWERDEVELOPMENT

IF5 CHAPTER 2



DEVELOPMENT